

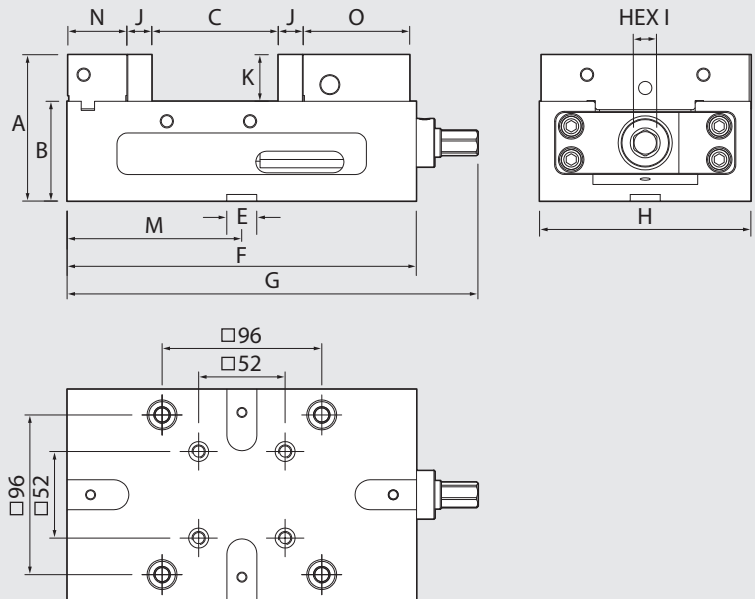
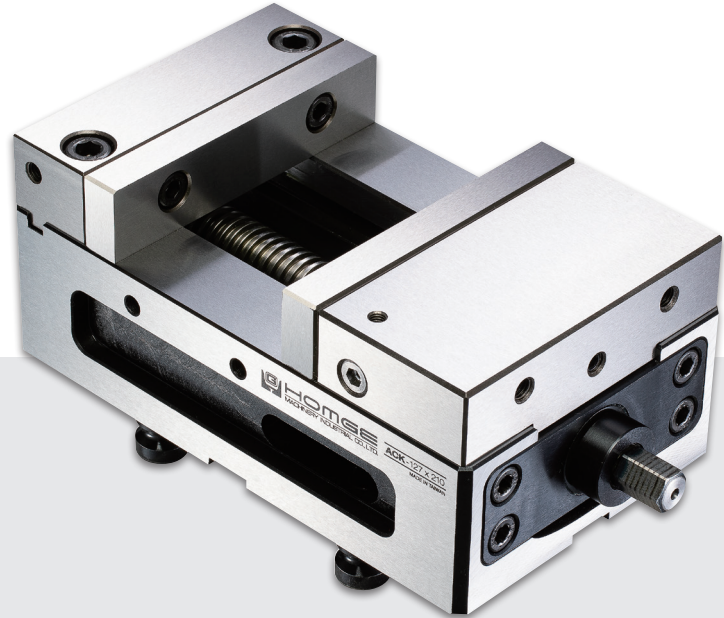
FIVE-AXIS COMPACT VISE

Model: ACK-127x160, 127x210

- Clamps in a single direction, ensuring repeatable positioning precision within **±0.01mm**.
- Integrates with 52/96 zero point quick change devices, enhancing workflow.
- Special **Angle-Lock System** automatically pulls the workpiece down to the accurate position.
- Suitable for precision four- and five-axis CNC machine tools, indexing tables, all kinds of vertical or horizontal machining centers.

OPTIONAL ACCESSORIES:

- Serrated Jaws
- Soft Jaws



SPECIFICATIONS (Material: Vise body S50C. Hardness: HRC 50 / Jaws SCM440. Hardness: HRC 55)

Unit: mm

Model	A	B	C	C1	E	F	G	H	I
ACK-127x160	88	60±0.01	29.5	31	18	160	193	127	14
ACK-127x210	88	60±0.01	79.5	81	18	210	247	127	14

Model	J	K	M	N	O	Pull Stud	Weight (kg)
ACK-127x160	15	28	80	35.5	64	M-52x52PS M-96x96PS	10.4
ACK-127x210	15	28	105	35.5	64	M-52x52PS M-96x96PS	12